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ISO 9001 QUALITY SYSTEM MANUAL

QUAL-QM-01

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Quality Management System Scope

The scope of the quality management system is to demonstrate the capability of Stimpson Company, Inc. and Wicks Inc. to manufacture, supply, and ship our products. Following the ISO 9001 standards does this, but with an exclusion for section 7.3 Design and Development.

The policies specified are primarily aimed at achieving customer satisfaction by preventing nonconformity at all stages from manufacturing through to shipping. Confidence in product conformance can be attained by adequate demonstration of our capabilities in production, shipping and servicing.

We are justifying an exemption from design because we manufacture all products based on customer requirements:

- Design is not required and the product requirements are stated in a blue print approved by our customers.

Quality Policy

The Quality Policy of Stimpson Co., Inc. is to produce quality products that satisfy requirements. Management is committed to work with and provide each employee with the resources and training necessary to continually improvement the effectiveness of the quality system.

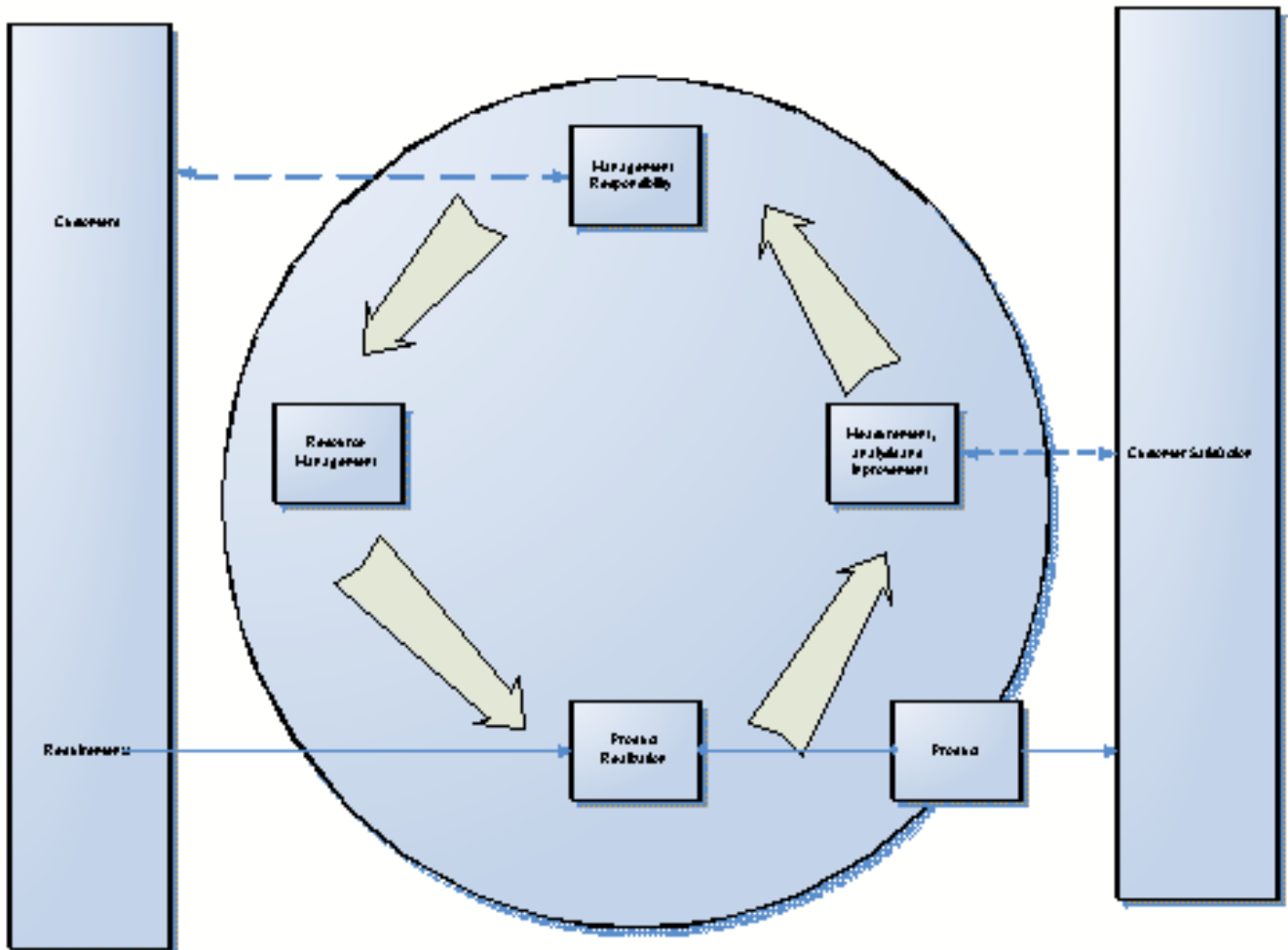
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Process Interaction



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Quality System Documentation Matrix

Document Name	Document Number
Quality Manual	QM
Quality Policy	MGMT-F-04
Management Responsibility	MGMT-WP-01
Management Review Form	MGMT-F-01
Stimpson Organization Chart	MGMT-F-02
Process Control Map	MGMT-F-05
Purchasing	PURC-WP-03
Supplier Evaluation	CUSV-WP-02
Custom Products	CUSV-WP-02
Standard Products	CUSV-WP-01
Order Entry	CUSV-WP-05
Order Processing	CUSV-WP-06
Order Change	CUSV-WP-03
Customer Satisfaction	CUSV-WP-04
Power Press Scheduling	PROD-WP-01
Die Setting	PROD-WP-02
Mechanic Set-up	PROD-WP-03
Power Press Operator	PROD-WP-04
Plunger Press Operator	PROD-WP-05

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Plunger Press Set-up	PROD-WP-06
Rolling Department	PROD-WP-07
2/Op Scheduling	PROD-WP-08
2/Op Operator	PROD-WP-09
Cleaning/ Tumbling	PROD-WP-10
Cleaning Copper Parts	PROD-WP-27
Enameling	ENAM-WP-01
504 Enameling	PROD-WP-28
DBC Florida	FINP-WP-03
Plating	FINP-WP-01
Scale Operator	PROD-WP-26
Porter	PROD-WP-27
Machinery	TOOL-WP-02
Setting Tool	TOOL-WP-01
Annealing	FINA-WP-04
Tumbling of DBC	FINP-WP-05
Packing for Stock	INVT-WP-02
Packing for Orders	INVT-WP-03
Shipping	INVT-WP-04
Receiving Inspection	INSP-WP-01
First Piece Inspection	INSP-WP-05
In-Process Inspection	INSP-WP-02
Final Inspection	INSP-WP-03
Calibration	INSP-WP-04

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Die Design	R&DD-WP-01
Non-Conformance Memo	QUAL-WP-02
Non-Conformance Raw Material Memo	QUAL-WP-03
Preventive Maintenance	PREM-WP-01
Documentation and Data Control	QUAL-WP-04
Internal Audits	QUAL-WP-06
Training	HURS-WP-07
Corrective and Preventive Actions	QUAL-WP-08
Product Identification	QUAL-WP-09
Quality Records	QUAL-WP-10
Wicks Production Scheduling	WICK-WP-01
Wicks Waxing Department	WICK-WP-02
Wicks Pull Test	WICK-WP-03
Wicks Indexer	WICK-WP-04
Wicks Waxer Instruction	WICK-WP-05
Wicks Shipping	WICK-WP-06
Wicks Receiving Inspection	WICK-WP-07